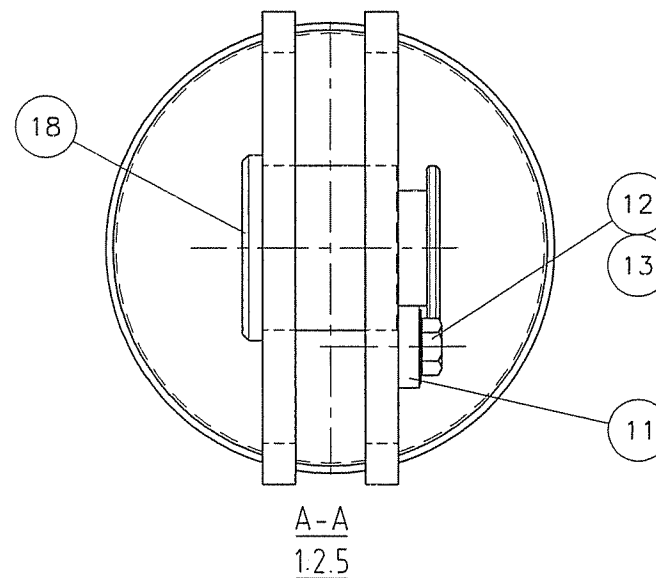


MARKING OF ROD  
END BY WELDING:

Rod No.	Left End	Right End
1, upper	AU	DU
2, lower	AL	DL
3, upper	BU	CU
4, lower	BL	CL

CORNER MARK




Total weight 214 kg

Partlist continued in OP-drawings

Weight 12 kg

No	Qty	Description	Specification	Material code	Scope	Sum	Weight	Rev
13	4	Tab washer	17 DIN93-AISI304	V0000863		0		
12	4	Screw	M16x25 DIN933-8.8Zn45	V0002597		0.4		
11	2	Axle holder	40x10 DIN15058 HDG	V0000975		0.8		
---	1	Axle	RTG1-C3-OP2			---		
---	1	Parts 14-17	RTG1-C3-OP1			---		

Appd	M. VERTOKANGAS	Date	11.11.1997	File	RTG1-C3.dwg	Scale	1:5	Size	A2
Check	HR	TITLE						Reg	
		HORIZONTAL ROD							
Drawn	P. HEINONEN							M - film	
									
	KONECRANES VLC CORP. FINLAND	Drawing no. RTG1-C3						Rev	E

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WELDS AND TOLERANCES  
See Drawing Gxxx-OP20  
(Gxxx is Number of the Crane)

Rev	Date	Description	Drn	Appd	M-film
E	19.09.02	UPDATED TO ACAD	PPa		
D	30.05.02	POS.11 IS HOT-DIP GALVANIZED	PH		
C	30.10.01	CONVERTED FROM VERTEX TO ACAD	PPa		
B	98/02	CHANGED MATERIAL OF POS. 13	PH		
A	97/49	APPROVED FOR PRODUCTION	PH		
Included in					