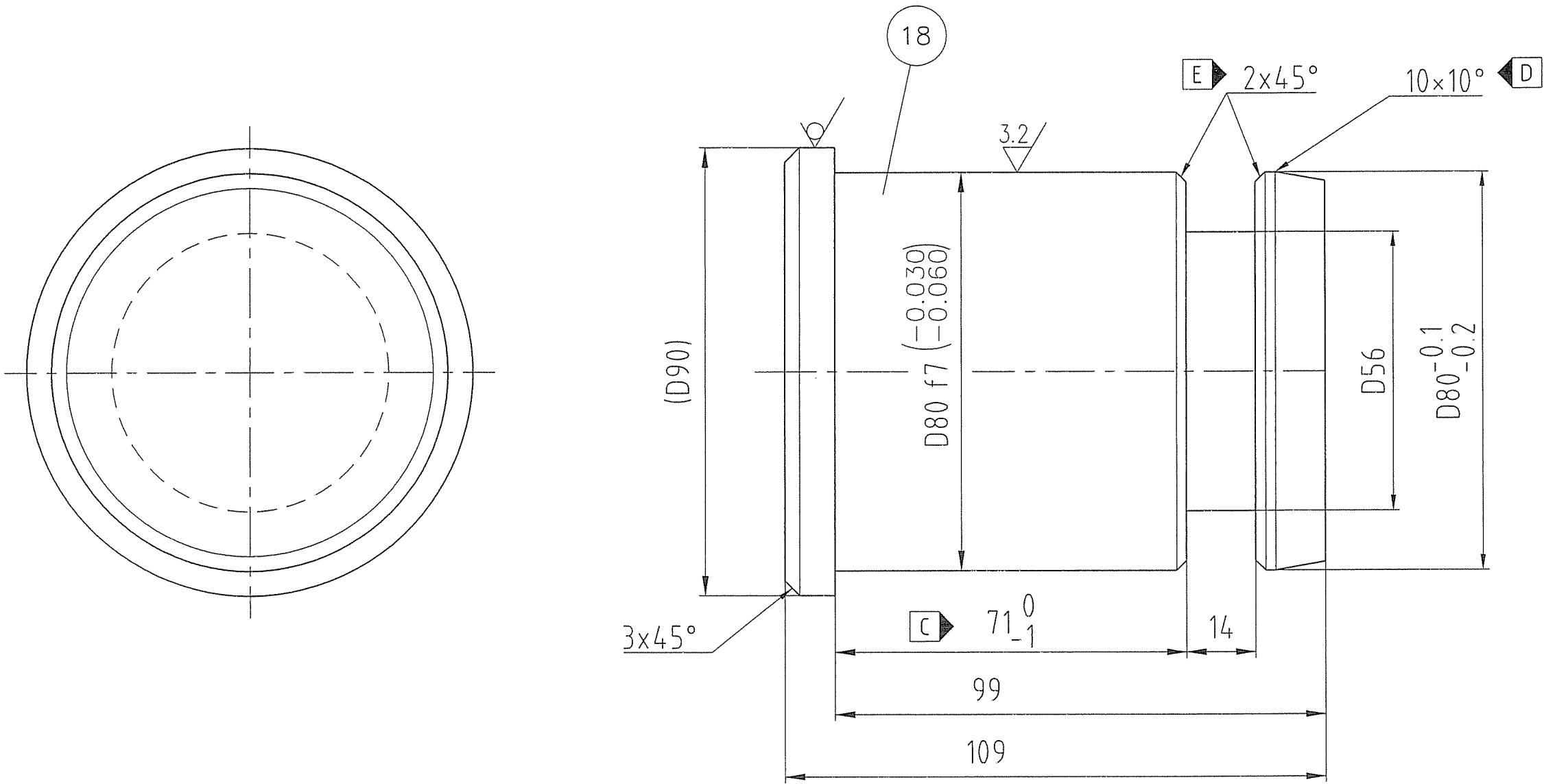


WELDS AND TOLERANCES

See Drawing Gxxx-OP20
(Gxxx is Number of the Crane)


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Weight 8 kg



F	19.09.02	UPDATED TO ACAD	KaV	JL	
E	30.05.02	CHAMFER 2*45° WAS 1*45°	PH		
D	09.01.02	CHAMFER 10*10° ADDED	MVi		
C	18.12.01	PIN MADE 5MM LONGER	MVi		
B	30.10.01	CONVERTED FROM VERTEX TO ACAD	PPa		
A	97/49	APPROVED FOR PRODUCTION	PH		
Rev	Date	Description	Drn	Appd	M-film
Included in					

18	2	Round bar	D90-100	S355J0G2		8 2	
No	Qty	Description	Specification	Material code	Scope	Sum Weight	Rev
Appd		Date		File	Scale		Size
M. VIERTOKANGAS		11.11.1997		RTG1-C3-OP2.dwg	1:1		A3
Check		TITLE					Reg
HR		AXLE					
Drawn							M-film
P. HEINONEN							
 KONECRANES VLC CORP. FINLAND		Drawing no.					Rev
		RTG1-C3-OP2					F