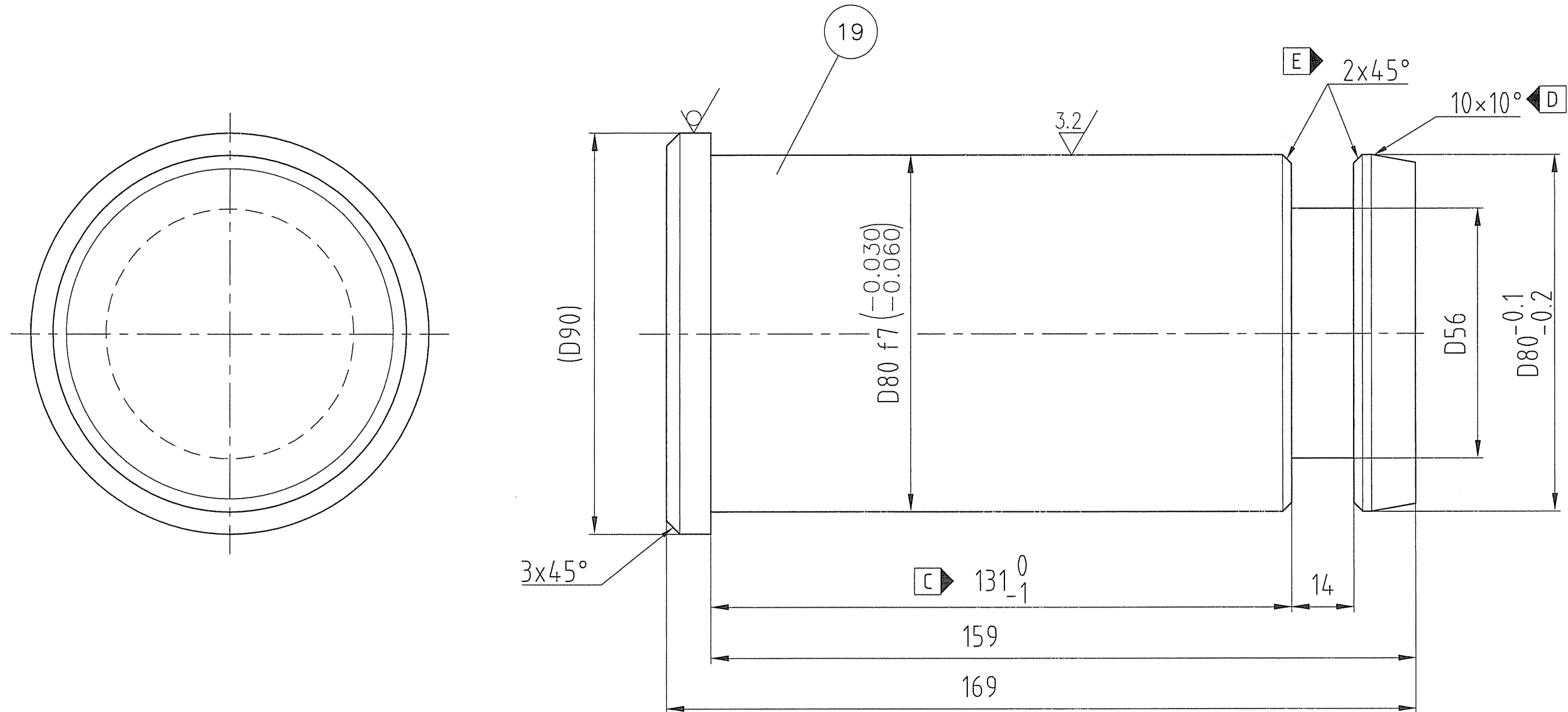


WELDS AND TOLERANCES

See Drawing Gxxx-OP20
(Gxxx is Number of the Crane)

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Weight = 12 kg

G	22.02.06	Leght corrected (was 160)	KLe	See	
F	20.09.02	UPDATED TO ACAD	KaV		
E	30.05.02	CHAMFER 2*45° WAS 1*45°	PH		
D	09.01.02	CHAMFER 10*10°	MVi		
C	18.12.01	PIN MADE 5 MM LONGER	MVi		
B	01.11.01	CONVERTED FROM VERTEX TO ACAD	PPa		
A	97/49	APPROVED FOR PRODUCTION	PH		
Rev	Date	Description	Drn	Appd	M-film
Included in					

G

19	2	Round bar	D90-169	S355J0G2	12	
No	Qty	Description	Specification	Material code	Scope	Sum Weight
Appd	M. VIERTOKANGAS		Date	12.11.1997	File	RTG1-C4B-OP2.dwg
Check	HR		TITLE	AXLE		
Drawn	P. HEINONEN		Scale	1:1		
KCI		KONECRANES VLC CORP. FINLAND		Drawing no.		Rev
				RTG1-C4B-OP2		G