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WELDS AND TOLERANCES
See Drawing Gxxx-OP20
(Gxxx is Number of the Crane)

| | | | | | |
|-------------|----------|-------------------------------|-----|------|--------|
| B | 03.10.01 | CONVERTED FROM VERTEX TO ACAD | PPa | JS | |
| A | 97/49 | APPROVED FOR PRODUCTION | PH | | |
| Rev | Date | Description | Drn | Appd | M-film |
| Included in | | | | | |

| | | | | | | | |
|---|-----|-------------|-------------------------|----------------------|-------|----------------|------------|
| 5 | 1 | Plate | PL8x80x90 | S235JRG2 | | 0.4 | |
| 4 | 1 | Plate | PL30x170x450 | S235JRG2 | | 8 | |
| 3 | 1 | Plate | PL30x325x370 | S235JRG2 | | 17.5 | |
| 2 | 2 | Plate | PL16x350x350 | S235JRG2 | | 22.2 | |
| 1 | 1 | Plate | PL30x460x958 | S235JRG2 | | 71.5 | |
| No | Qty | Description | Specification | Material code | Scope | Sum Weight | Rev |
| Appd M. VIERTOKANGAS | | | Date 17.11.1997 | File RTG1-CE2.dwg | | Scale 1:7.5 | Size A2 |
| Check HR | | | TITLE EYE PLATES | | | | Reg |
| Drawn P. HEINONEN | | | | | | | M-film |
|  | | | | | | | |
| KONECRANES VLC CORP. FINLAND | | | Drawing no. RTG1-CE2 | | | | Rev B |



KONECRANES VLC CORP.
FINLAND

Drawing no.
RTG1-CE2