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WELDS AND TOLERANCES
See Drawing Gxxx-OP20
(Gxxx is Number of the Crane)

Rev	Date	Description	Drn	Appd	M-film
E	30.05.02	POS.11 IS HOT-DIP GALVANIZED	PH	JSa	
D	01.11.01	CONVERTED FROM VERTEX TO ACAD	PPa		
C	17.01.01	REMOVED POS. 14, LIFTING EYE	PH	MVi	
B	98/02	CHANGED MATERIAL OF POS. 13	PH		
A	97/49	APPROVED FOR PRODUCTION	PH		

Total weight 652 kg

Partlist continued in OP-drawings

Weight 1.2 kg

No	Qty	Description	Specification	Material code	Scope	Sum Weight	Rev
13	4	Tab washer	17 DIN93-AISI304	V0000863		0	
12	4	Screw	M16x30 DIN933-8.8Zn45	V0001530		0.4	
11	2	Axle holder	40x10 DIN15058 HDG	V0000975		0.8	
---	1	Axle	RTG1-C4B-OP2			---	
---	1	Parts 15-18	RTG1-C4B-OP1			---	
Appd		Date		File		Scale	Size
M. VIERTOKANGAS		12.11.1997		RTG1-C4B		1:5	A2
Check		TITLE		DIAGONAL, DIESEL SIDE		Reg	
Drawn		P. HEINONEN				M-film	
KONECRANES VLC CORP. FINLAND		Drawing no.		RTG1-C4B		Rev	
						E	